

Date: Wednesday, 20/05/2009 9:54:43 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RADIUS BLOCK
<b>Job Number</b> : 48023	
<b>Estimate Number</b> : 12630	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251095
<b>This Issue</b> : 20/05/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1 PG33 REVB
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 34236	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 27/05/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A New Issue 07-01-05 JLM	

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



*AS*

**Comment:** PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-095 with Dart IPP D212-725-1-095"

Send a copy of this IPP

C209/0510001

MAY 25 2009

2.0 D2127251095 Radius Block



*AS*

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

MAY 25 2009

3.0 OUTSIDE SERVICE OUTSIDE SERVICES-ENGINEERING



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-095 radius block 45398.1.19

Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-095 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RADIUS BLOCK

Job Number: 48023

Part Number: D2127251095

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05/26

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.17**Discrepancy:

Fabricate D212-725-1-089, Strap for Dart Aerospace.

Resolution:D212-725-1-089, Strap fabricated IAW D212-725-1 Dwg Pg. 33.  
Material 301SS 1/4 0.050, Batch No. 78061.

1.17 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.18**Discrepancy:

Fabricate D212-725-1-091, Angle for Dart Aerospace.

Resolution:D212-725-1-091, Angle fabricated IAW D212-725-1 Dwg Pg. 33.  
Material 304 SS .030 , Batch No. 1456.

1.18 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.19**Discrepancy:

Fabricate D212-725-1-095, Radius Block for Dart Aerospace.

Resolution:

D212-725-1-095, Radius Block fabricated IAW D212-725-1 Dwg Pg. 31. Material used, 130 6061-T6 , Batch No. 3998 .

1.19 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.20**Discrepancy:

Fabricate D212-725-1-097, Packer for Dart Aerospace.

Resolution:

D212-725-1-097, Packer fabricated IAW D212-725-1 Dwg Pg. 31. Material used, 0.380 6061T6, Batch No. 0548.

1.20 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*